




Shenzhen Artery Technology Co., Ltd.	Production file		File No.	File date	Pages	Product ID
			DHX-GC-Z-034	2015/10/28	1/2	20001
Incoming inspection <ol style="list-style-type: none"> 1. Appearance color inspection 2. Fit-up inspection 3. Dimension inspection 4. Odor inspection 5. Burr inspection 6. Inspection of logo 				Note: <ol style="list-style-type: none"> 1. Same color 2. Good surface finish 3. No odor 4. No deformation 5. No sharp edges 		
Laser etching of pattern <ol style="list-style-type: none"> 1. Sample preparation 2. Laser etching of logo on the base 3. Laser etching of pattern 				Note: The power of the laser machine should be set 80W.		
Clean accessories <ol style="list-style-type: none"> 1. Clean the laser pattern 2. Clean the oil tank 3. Wipe with clean wiper and ethyl alcohol 				Note: Finger gloves should be worn.		

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Assembly 1. Rivet the 510 thread 2. Weld PCB board 3. Install buttons 4. Weld internal battery 5. Install the shell				Note: 1. The highest pressure can not be over 200kg when riveting the 510 thread. 2. Wrist straps should be worn when welding PCB board.	
Function check 1. Function inspection and test of connecting with atomizers 2. Output line loss check with standard reading test, resistance standard R + 0.01 3. Charge test, charging current is 800~1000ma.h 4. Check battery voltage, lower than 3.8V 5. Upgrading test				Note: 1. When battery voltage and power are standard, it is unqualified if the reading value is negative. 2. The charging current should be checked during charge test.	
Packaging 1. Spare part packaging bag 2. Mod packaging bag 3. Put EVA into the packaging box 4. Put spare part bag, USB cable and user manual into the packaging box 5. Seal the packaging box with plastic				Note: 1. Put spare parts into the bag according to spare parts list 2. Workers should wear gloves 3. Check whether to miss any accessories	