

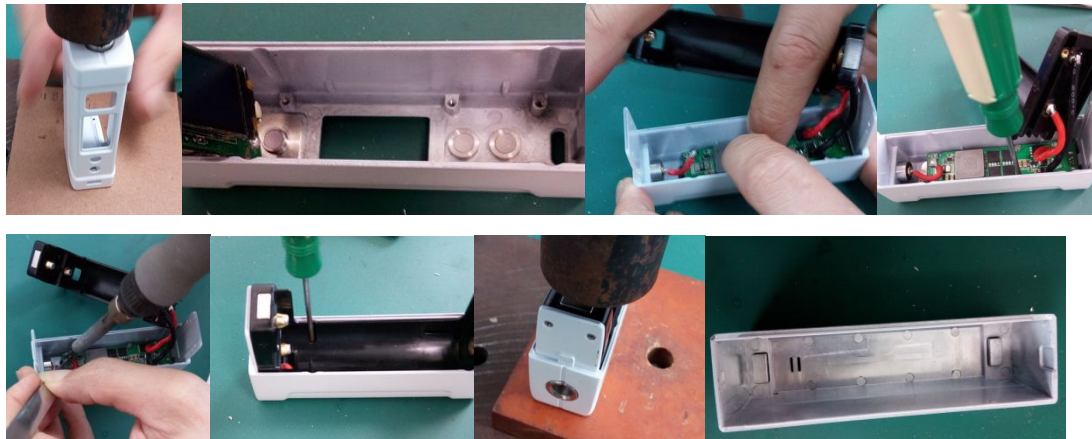




Shenzhen Artery Technology Co., Ltd.	Production file		File No.	File date	Pages	Product ID
			DHX-GC-Z-037	2016/7/18	1/2	10001
<b>Incoming inspection</b> <ol style="list-style-type: none"> <li>1. Appearance color inspection</li> <li>2. Fit-up inspection</li> <li>3. Dimension inspection</li> <li>4. Odor inspection</li> <li>5. Burr inspection</li> <li>6. Inspection of logo</li> </ol>				<b>Note:</b> <ol style="list-style-type: none"> <li>1. Same color</li> <li>2. Good surface finish</li> <li>3. No odor</li> <li>4. No deformation</li> <li>5. No sharp edges</li> </ol>		
<b>Laser etching of pattern</b> <ol style="list-style-type: none"> <li>1. Sample preparation</li> <li>2. Laser etching of logo on the base</li> <li>3. Laser etching of pattern</li> </ol>				<b>Note:</b> <p>The power of the laser machine should be set 80W.</p>		
<b>Clean accessories</b> <ol style="list-style-type: none"> <li>1. Clean the laser pattern</li> <li>2. Clean the oil tank</li> <li>3. Wipe with clean wiper and ethyl alcohol</li> </ol>				<b>Note:</b> <p>Finger gloves should be worn.</p>		

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<b>Assembly</b>					<b>Note:</b> <b>1. The highest pressure can not be over 200kg when riveting the 510 thread.</b> <b>2. Wrist straps should be worn when welding PCB board.</b>
<b>Function check</b>					<b>Note:</b> <b>1. When battery voltage and power are standard, it is unqualified if the reading value is negative.</b> <b>2. The charging current should be checked during charge test.</b>
<b>Packaging</b>					<b>Note:</b> <b>1. Put spare parts into the bag according to spare parts list</b> <b>2. Workers should wear gloves</b> <b>3. Check whether to miss any accessories</b>
<b>1. Rivet the 510 thread</b> <b>2. Weld PCB board</b> <b>3. Install buttons</b> <b>4. Weld internal battery</b> <b>5. Install the shell</b>					
<b>1. Function inspection and test of connecting with atomizers</b> <b>2. Output line loss check with standard reading test, resistance standard R + 0.01</b> <b>3. Charge test, charging current is 800~1000ma.h</b> <b>4. Check battery voltage, lower than 3.8V</b> <b>5. Upgrading test</b>					
<b>1. Spare part packaging bag</b> <b>2. Mod packaging bag</b> <b>3. Put EVA into the packaging box</b> <b>4. Put spare part bag, USB cable and user manual into the packaging box</b> <b>5. Seal the packaging box with plastic</b>					